LISTING OF CLAIMS:

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1. (Previously Amended) A wire bonding method, comprising the steps of:

forming a semiconductor substrate with a copper (Cu) interconnect material;

fabricating a copper (Cu) bond pad from the interconnect material;

depositing a homogenous tantalum (Ta) layer onto the substrate and over the copper (Cu) bond pad;

patterning and etching the tantalum (Ta) layer, the tantalum (Ta) layer encapsulating the copper (Cu) bond pad; and

bonding an aluminum (Al) wire to the tantalum (Ta) layer over the bond pad; and wherein a portion of the tantalum (Ta) layer forms an intermetallic bond with the copper (Cu) bond pad, and another portion of the tantalum (Ta) layer forms a tantalum aluminide (TaAl₃) compound to intermetallically bond the aluminum wire to the tantalum (Ta) layer.

- 2. (Original) The method of claim 1, wherein the wire is a wire selected from the group consisting of an aluminum wire, an aluminum alloy wire, and an aluminum-coated gold wire.
- 3. (Original) The method of claim 1, wherein thickness of the tantalum (Ta) layer is controlled such that a portion of the tantalum (Ta) layer bonds with the copper (Cu) bond pad, and another portion of the tantalum (Ta) layer forms a tantalum aluminide (TaAl₃) compound.
- 4. (Original) The method of claim 1, wherein thickness of the tantalum (Ta) layer is between 300 to 1000 angstroms (Å).

- 5. (Original) The method of claim 1, wherein the aluminum (Al) wire is bonded onto the tantalum (Ta) layer by wedge bonding.
- 6. (Original) The method of claim 1, further comprising the step of performing a heat treatment after the bonding step.
- 7. (Original) The method of claim 1, further comprising the step of packaging the substrate in a package consisting of a plastic package and a hermetic package.
- 8. (Original) The method of claim 1, wherein the tantalum (Ta) layer is patterned by a method consisting of negative tone pad masking, photoresist patterning, and photolithography.
- 9. (Original) The method of claim 1, wherein the substrate is a multi-layered interconnect structure.
 - 10. (Previously Amended) A wire bonding method, comprising the steps of: forming a bond pad made from an interconnect metal on a semiconductor substrate; encapsulating said bond pad with a homogenous metal passivation layer;

bonding a wire onto the metal passivation layer, the metal passivation layer including a metal different from the wire;

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wherein a portion of the metal passivation layer forms an intermetallic bond with the interconnect metal, and wherein another portion of the metal passivation layer forms a different intermetallic bond with the wire; and

wherein a mechanical and electrical connection is provided between the interconnect metal and the wire, with the metal passivation layer disposed therebetween.

- 11. (Original) The method of claim 10, wherein the wire is a wire selected from the group consisting of an aluminum wire, an aluminum alloy wire, and an aluminum-coated gold wire.
- 12. (Original) The method of claim 10, wherein the passivation layer is a tantalum (Ta) layer.
- 13. (Original) The method of claim 10, wherein the wire is bonded onto the passivation layer by wedge bonding.
- 14. (Original) The method of claim 10, further comprising the step of performing a heat treatment after the bonding step.
- 15. (Original) The method of claim 10, wherein the substrate is a multi-layered interconnect structure.

Claims 16-20 (Canceled).

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· 21. (Previously added) The method of claim 1 wherein the step of depositing the tantalum

(Ta) layer encapsulates the copper (Cu) bond pad.